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FULL LENGTH ARTICLE

Synthesis of Gd⁺³ doped hydroxyapatite ceramics: optical, thermal and electrical properties

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ABSTRACT

In this study, hydroxyapatite powder $Ca_{10}(PO_4)_6(OH)_2$ (HAp) doped with gadolinium (Gd³⁺) (HAp:Gd³⁺) in different mole percentage of between 0.1 and 1.6 was synthesized by sol–gel method at 900°C. The reaction was carried out by hydrolysis of $Ca(OH)_2$ and DCPD (CaHPO₄.2H₂O) in aqueous solution and then analyzed through XRD, SEM, FTIR, TGA and Four-Point Probe method (custom-made). The results show that Gd³⁺ has been successfully doped into the hydroxyapatite structure. Then, the photoluminescence, thermal and electrical properties of pure and Gd³⁺ doped hydroxyapatite were studied and compared with the pure hydroxyapatite. In conclusion, the emission band of $Ca_{10-x}Gd_x(PO_4)_6(OH)_2$ was observed at 263, 278, 294, 312 nm) under excitation with 185 nm. The Stokes shift of HAp:Gd³⁺ was calculated to be 16.031 cm⁻¹. On the other hand, the electrical and thermal conductivity of HAp increased with the increase in Gd³⁺ concentration due to Ca²⁺ cation vacancies caused by Gd³⁺doping.

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1. Introduction

Hydroxyapatite (HAp) with a mineral form of calcium apatite and the formula $Ca_{10}(PO_4)_6(OH)_2$ is the main component of human bones and teeth. It is a biocompatible material used in the repair of damaged tissues and organs in the body. Its chemical composition is very similar to natural bone structure and therefore bone is used as grafting material. Since they can be found naturally in nature, they are usually synthesized (Table 1). There are many methods for the synthesis process.

It is possible to obtain a wide variety of structures from calcium phosphate ceramics, depending on the molar ratios of calcium and phosphorus. HAp, calcium phosphate ceramics are remarkable materials with abundant and wide usage area. Its structure is similar to inorganic parts of bone and tooth and therefore its use is widespread. The fact that their mineral structure is similar to that of the bone and tooth makes these materials biocompatible and well bonded where they are used [1,2].

Ternane et al. [5] have studied rare-earth ions doped apatites because of their potential application as the phosphors or laser host. Apatite generally has the formula $M_{10}(TO_4)X_2$, where M is a large divalent cation, TO_4 is a trivalent anionic group, and X is usually a monovalent anion [6].

Biocompatible luminescent materials, which are of fluorescent molecules and semiconductor nanomaterials, have been used in biological staining and prognostics [7]. It is currently focused on lanthanide elements in order to explore new biocompatible photoluminescent materials. On the other hand, lanthanide ions such as Gd⁺³, Tb⁺³, Eu⁺³, etc., are well known for their photoluminescent properties in the visible and near-infrared regions [8]. In addition, it is very important to find new biocompatible materials that can be seen under visible light in order to make new studies with living cells [9].

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Biocompatible HAp contains some monovalent (Na⁺), divalent (Mg⁺²) cations and divalent anions (CO_3^{-2}), which is a nonstoichiometric calcium phosphate (Figure 1). Hydroxyapatite produced synthetically is a stoichiometric material with a Ca/P ratio of 1.67 and used as a bio-ceramic in different applications, such as bio-ceramic coating, bone tissue and dental applications due to its excellent physical, chemical and biological properties [10,11].

The fact that the biomedical probes used in biomedical applications have specific characteristics like low toxicity levels apart from fluorescence is significantly important for them to be observed under confocal microscopes [12].

HAp powders can be produced by some methods. Some of them are given as follows: wet chemical synthesis [13–15], conventional template synthesis [16,17], hydrothermal conversion [18–20], solid-phase reactions [21], co-precipitation reactions [22], pyrolysis [23] and sol–gel processes [24].

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Table 1. Various calcium orthophosphates with different Ca/P molar ratios [3]

Ca/P molar ratio	Nomenclature	Chemical Formula
2.0	Tetracalcium phosphate	Ca ₄ (PO ₄) ₂ O
1.67	Oxyapatite	Ca ₁₀ (PO ₄) ₆ O
1.67	Fluorapatite	Ca ₁₀ (PO ₄) ₆ F ₂
1.67	Hydroxyapatite	$Ca_{10}(PO_4)_6(OH)_2$
1.50	α-Tricalcium Phosphate	α -Ca ₃ (PO ₄) ₂
1.50	β-Tricalcium Phosphate	β -Ca ₃ (PO ₄) ₂
1.33	Octacalcium Phosphate	Ca ₈ (HPO ₄) ₂ (PO ₄) ₄ ·5H ₂ O
1.0	Dicalcium Phosphate Dihydrate	CaHPO ₄ ·2H ₂ O
1.0	Dicalcium Phosphate Anhydrous	CaHPO ₄
0.5	Monocalcium Phosphate Monohydrate	$Ca(H_2PO_4)_2 H_2O$
0.5	Monocalcium Phosphate Anhydrous	$Ca(H_2PO_4)_2$

The properties of synthetically produced HAp are different from each other depending on synthesis method, chemicals used, stoichiometry and composition [25]. To change the physical, chemical, morphological and optical properties of HAp, some ions such as Ca^{2+} , $PO4^{3-}$, or OH^- in HAp should be replaced with other cations or anions. In literature, there are a number of studies concerning modification of HAp crystal structure to change its properties and different ionic substitutions in the hydroxyapatite ($Ca_{10-x}M_x(PO_4)_6$ (OH)₂) have been performed [10].

These substituted ions cause some changes in the properties of HAp that affect its crystallinity, thermal stability, morphology, luminescence, electrical resistance and bioactivity. It is well known that the substitution of moderate amounts of Ca²⁺ ions in the HAp structure can contribute to lattice disorder, reduce particle size and decrease crystallinity [10].

Currently, studies concerning biocompatible, luminescence nanomaterials are going on especially studies related to lanthanides are in trend. However, there are some important research subjects that have to be solved, such as the production of nano-scale, biocompatible and biodegradable imaging probes, to be used in medical field.

Studies on biocompatible, luminescent nanomaterials, especially on lanthanides, are currently increasingly going on. However, there are some important research issues that need to be resolved, such as the production of nanoscale, biocompatible and biodegradable imaging probes for use in the medical field [26].

Biocompatible luminescent materials stand out as suitable implant materials due to their great potential in biomedical applications. For example, luminescent marking is used as a promising method to achieve nondestructive in vivo observation. The luminescent properties of HAp can also be tuned by replacing divalent Ca²⁺ ions with different luminescent rare earth elements such as Dy, Gd, Eu, etc. [10].

In the literature, there were no studies on HAp synthesis with low rates of only Gd⁺³ doped and its luminescence property. This study will both fill this deficiency and present how the electrical and thermal characteristics change simultaneously. In the present work, pure and Gd³⁺ doped in different mol ratio Ca10(PO4)6(OH)2 compounds were synthesized by a sol-gel synthesis method. The synthesized materials were characterized by XRD and FTIR. The photoluminescence properties of the synthesized materials were studied using a spectrofluorometer at room temperature. The dependence of the emission intensity on the Gd³⁺ $Ca_{10-x}Gd_{x}(PO_{4})_{6}(OH)_{2}$ concentration for the $(0.001 \le x \le 0.016)$ was studied in detail.



Figure 1. Side-view (a) and top-view (b) of the hexagonal primitive cell of HAp [4].

2. Experimental

Pure and various mole ratios of Gd^{3+} doped Ca_{10} (PO₄)₆(OH)₂ compounds were prepared by a sol-gel synthesis method followed by heating of the precursor at 900°C in air. HAp synthesis was carried out by the method detailed below. The stoichiometric amounts of Ca(NO₃)₂.4H₂O (Sigma), P₂O₅ (Merck) (Ca/P: 1.67 in mole) and Gd₂O₃ (abcr, 99.99%) were dissolved in minimum amount of ethyl alcohol and placed in a porcelain container.

In the sol-gel process, calcium nitrate tetra hydrate, Ca(NO₃)₂4H₂O, and phosphorus pentoxide, P₂O₅, were selected as Ca and P precursors, respectively. Calcium nitrate tetrahydrate (24.2 g; 0.1 mol) was first dissolved in 0.06 M CH₃COOH at ambient temperature. To this solution, phosphorus pentoxide (4.37 g; 0.03 mol) dissolved in 0.06 M CH₃COOH was added and the resulting mixture was stirred for 1 h at 30°C. After mixing, the precursor solution was kept at the same temperature for another 1 hour, then dried at 100°C for 24 h. After the samples were milled in agate, the dried samples were introduced into a muffle furnace (Nuve MF 120) and maintained at 900°C for 210 min. Finally, the precursor powders were removed from the furnace, the combustion ashes were then easily milled again to obtain a precursor powder of $Ca_{10-x}Gd_x(PO_4)_6(OH)_2$ (0.001 $\le x \le 0.016$) (x varies from 0.001, 0.002, 0.004, 0.008 and 0.016 mol) and stored for analysis.

The XRD structural analysis of the synthesized materials was performed on an X-ray Bruker AXS D8 Advance equipped with CuKa (30 kV, 15 mA, $\lambda = 1.54051$ Å) radiation at room temperature. Scanning was generally performed between 10° and 90° 2 Θ . Fourier transform infrared spectra between 500 and 1500 cm⁻¹ were measured at room temperature with a Perkin Elmer Spectrum 400 FTIR spectrometer. The photoluminescence excitation and emission spectra were measured at room temperature with a Shimadzu UV 3600 Plus spectrophotometer. Thermal conductivity and electrical resistivity measurements were carried out with the custom-made test apparatus.

3. Results and discussion

3.1. X-ray powder diffraction analysis

The XRD pattern of $Ca_{10}(PO_4)_6(OH)_2$ is presented in Figure 2, which is in agreement with the XRD data of $Ca_{10}(PO_4)_6(OH)_2$ in Ref [5]. The indexed reflection data of both the synthesized $Ca_{10}(PO_4)_6(OH)_2$ and $Ca_{10}(PO_4)_6(OH)_2$ in Ref [5] are listed in Table 2. This compound crystallizes in a hexagonal unit cell of a: 9,4170 Å, b: 9,4170 Å, c: 6,8750 Å, and the space group is P 63/m [27].

3.2. Infrared spectra analysis

To further confirm the coordination environment of Ca^{2+} and PO_4^{3-} in the $Ca_{10}(PO_4)_6(OH)_2$ structure, the FTIR spectra of pure $Ca_{10}(PO_4)_6(OH)_2$ and $Ca_{10-x}Gd_x$ (PO₄)₆(OH)₂ were measured at room temperature; they are given in Figure 3. For pure HAp powder, the characteristic absorption bands at 1027 and 1080 cm⁻¹ (doublets with maxima at 1027 and 1080 cm⁻¹) could be ascribed for the v3 asymmetric stretching mode of the PO₄³⁻group, and at 561 and 601 cm⁻¹ for the v_4 bending mode of PO_4^{3-} (doublets with maxima at 561 and 601 cm⁻¹) [28]. The band observed at 3571 cm⁻¹, which originates from the stretching of the structural OH⁻, cannot be shown in pure HAp curve. However, this absorption peak is shifted to 3663 cm⁻¹ for HAp: Gd^{3+} due to the presence of trivalent Gd^{3+} ion. According to ref [29], the shift to lower values of 3569, 3568 and 3565 cm⁻¹ with RE⁺ doping (HAp:Gd, HAp:Gd/Yb/Tm and HAp:Gd/Eu, respectively) indicates slight changes in the structural conformation due to the preferential accommodation of RE³⁺ at the Ca₂ position, as it was demonstrated by the Rietveld refinement.

4. Photoluminescence

The luminescence of Gd^{3+} in host materials is not so diverse because Gd^{3+} has a certain transition which is ${}^{6}\text{P}_{7/2} - {}^{8}\text{S}_{7/2}$. It is well known that the Gd-doped HAp samples show strong UV luminescence and that the excitation and the emission spectra of the Gd-doped HAp displays narrow peaks as in 4 f-4 f transitions [30]. On the other hand, this study is one of the few studies carried out on the optical properties of Gd^{3+} doped HAp.

At room temperature, upon excitation in the ${}^{6}G_{3/2}$ (G = 3/2–13/2) region, emission bands corresponding to ${}^{6}D_{9/2} \rightarrow {}^{8}S_{7/2}$, ${}^{6}I_{9/2} \rightarrow {}^{8}S_{7/2}$, ${}^{6}P_{3/2} \rightarrow {}^{8}S_{7/2}$ and ${}^{6}P_{7/2} \rightarrow {}^{8}S_{7/2}$ transitions are observed with the peaks at 263 nm (38.023 cm⁻¹), 278 nm (31.806 cm⁻¹), 294 nm (34.014 cm⁻¹), 312 nm (32.051 cm⁻¹), respectively. The other trivalent Gd³⁺ ion emission peaks in different hosts are given in Table 3 [31,32]. The emission properties belonging to Gd³⁺ are suitable for potential multimodal applications [29]. In the emission spectrum, eight strong and clear vibronic bands were detected at 322, 332, 353, 362, 376, 402, 433, 466 nm, three of which are belong to Gd-O, PO_4^{3-}, OH^-, respectively (Figure 4).

Although some certain peaks are often seen in the optical spectra of RE ions like Gd³⁺, other weak peaks corresponding to vibronic transitions also occur [33]. The location and intensity of these vibronic peaks are related to the atoms and molecules around the RE ions. Therefore, a detailed examination of the peaks



Figure 2. XRD patterns for $Ca_{10}(PO_4)_6(OH)_2$ (labeled peaks for HAp) (a) and 0.16% Gd³⁺ doped $Ca_{10}(PO_4)_6(OH)_2$ (labeled peaks for GdO) (b) prepared by sol-gel method.

provides information about the chemical structure and vibrational coupling with 4fⁿ electrons [34]. The vibronic intensity seen in the RE ions such as Gd^{3+} doped HAp is due to vibronically induced forced electric dipole transitions [34]. In the literature, Paterlini et al. said that the type of vibronic sidebands seen in the Gd^{3+} doped HAp was observed for the first time only in their own study [30]. The vibronic peaks seen in the emission spectrum of Gd^{3+} doped HAp belong to Gd^{-0} , PO_4^{3-} and O-H ions. The energy of these vibronic peaks is caused by the electronic levels of the local Gd-O vibrations in the first coordination sphere, vibrations in the more distant phosphate and hydroxyl molecular ions. It is seen in this study as well that the Gd^{3+} ions coupled to this high energy vibration [35]. On the other hand, it is well understood that Gd^{3+} may enter preferentially the Ca^{+2} site in order to better optimize the charge balance through the thermal diffusion mechanism occurring in these materials [5,36]. The mechanism can be written as in the equation 1 and 2 [37].

$$OH^- + Ca^{2+} \leftarrow \rightarrow Gd^{3+} + O^{2-}$$
 (1)

$$3Ca^{2+} \leftarrow \rightarrow 2Gd^{3+} + (vacancy)$$
 (2)

Brixner et al. have alleged that the mechanism given above should affect the non-radiative decay of the excited states of the impurity ions [35]. The excitation

Table 2. Indexed reflections of the $Ca_{10}(PO_4)_6(OH)_2$ compound.

hkl	d _{ref} [A]	d _{obs} [A]	I [%]
010	8.15536	8.09931	19.6
111	3.88476	3.87291	8.5
002	3.43750	3.43401	48.9
012	3.16761	3.20335	12.0
120	3.08244	3.07678	20.1
121	2.81267	2.80959	100.0
112	2.77634	2.77423	72.8
030	2.71845	2.71526	89.3
022	2.62822	2.62650	31.2
310	2.26189	2.26100	23.5
222	1.94238	1.94261	44.8
312	1.88953	1.88964	10.9
123	1.83909	1.83993	33.2
231	1.80531	1.80553	12.8
042	1.75359	1.75434	17.5
004	1.71875	1.72015	21.6
034	1.45274	1.45052	11.4

spectrum shows only one peak in the region corresponding to ${}^{6}G_{3/2}$ (G = 3/2–13/2) $\rightarrow {}^{8}S_{7/2}$ transition. The decay curve corresponding to the first and maximum emission peaks at 263 and 278 nm, respectively, were obtained upon pulsed 185 nm excitation.

Additionally, multiple but no splitting bands are observed in the emission spectra. The absorption and emission spectra of Gd^{3+} are in the UV spectral region depending strongly on the electronic transition of the trivalent Gd^{3+} ion. Also, the emission band of $Ca_{10-x}Gd_x$ (PO₄)₆(OH)₂ lies between 263 and 312 nm and is in the UV region. The excitation and emission spectra of the Gd³⁺doped HAp were analyzed at room temperature. As seen in Figure 4, with different Gd³⁺ doping concentrations, the shapes and positions of the emission

and excitation peaks have exhibited no obvious changes. Although Ca_{10-x}Gd_x(PO₄)₆(OH)₂ exhibits an emission band at different wavelengths (263, 278, 294, 312 nm) under excitation with 185 nm, but no peak was observed in the emission spectrum of pure Ca₁₀(PO₄)₆(OH)₂ under excitation with 185 nm (Figure 4). It can be seen from the results obtained that pure HAp has no photoluminescence properties under excitation with 185 nm. The dependence of the emission intensity on the Gd^{3+} concentration for the $Ca_{10-x}Gd_x$ $(PO_4)_6(OH)_2$ (x = 0.001, 0.002, 0.04 and 0.016) is given in Figure 4. There was no change in the emission intensity with increasing Gd³⁺ concentration. For all Gd³⁺ concentration, the emission intensities of HAp:Gd³⁺ remained constant in all transition. It is thought that the energy occurring following the electronic transition is transformed into vibrational energy by the OH⁻, PO₄³⁻ ions and Gd-O bonds, so the emission intensities remain constant with increasing Gd³⁺ concentration.

In Gd³⁺ doped Ca₁₀(PO₄)₆(OH)₂ powders, it can be attributed to the former one as such in Gd³⁺ doped LaF₃ [38], ScBO₃ [39] and La₂O₃ [40]. Both the unexcited luminescence centers and the traps absorb the excitation energy [41]. Also, another important factor in the emission behavior of a phosphorescent material is the Stokes shift, which is only one contributor to the emission color and is calculated using the excitation band and the emission band of the synthesized material. The Stokes shift of the synthesized material HAp:Gd³⁺ was calculated as 16.031 cm⁻¹ using the excitation band at 185 nm and the first emission band at 263 nm.



Figure 3. Infrared spectra of pure $Ca_{10}(PO_4)_6(OH)_2$ and $Ca_{10-x}Gd_x(PO_4)_6(OH)_2$ (x = 0.001, 0.002, 0.04 and 0.016) at room temperature.

Table 3. Data on the $^6\text{P}_{7/2} \rightarrow 8\text{S}$ transition for Gd^{3+} in several hosts.

Sample	⁶ P _{7/2} barycenter (cm ⁻¹)
LaF ₃ :Gd ³⁺	32,188
ScBO ₃ :Gd ³⁺	31,888
Cs ₂ NaGdCl ₆	31,966
La ₂ O ₃ :Gd ³⁺	31,882

According to the XRD patterns in Figure 2, it was confirmed that the synthesized compound was $Ca_{10-x}Gd_x(PO_4)_6(OH)_2$, and there was trace amount of Gd^{+3} in HAp structure. In addition, the non-emitting of the

materials synthesized with different Gd^{+3} additive ratios indicates that the luminescence intensity is independent of Gd^{+3} amount [30].

5. Electrical resistivity

In this study, the total electrical resistivity of the pure and Gd³⁺ doped HAp was measured by a custommade 4-probe method (Figure 5). The synthesized powder was molded in a steel mold of 15 mm diameter and then sintered at 900°C for 210 minutes, the sample had a shape of a stick, 5 mm in length and 7.5 mm in



Figure 4. Photoluminescence spectra of pure $Ca_{10}(PO_4)_6(OH)_2$ and $Ca_{10-x}Gd_x(PO_4)_6(OH)_2$ (x = 0.001, 0.002, 0.04 and 0.016) at room temperature.



Figure 5. 4-Probe Conductanmeter.

Table 4. Electrical resistivity values of pure $Ca_{10}(PO_4)_6(OH)_2$ and $Ca_{10-x}Gd_x(PO_4)_6(OH)_2$ (x = 0.001, 0.002, 0.04 and 0.016) at room temperature.

НАр	Electrical Resistivity (ohm)
Pure	6.55×10^{7}
0.001 mol Gd ³⁺	5.85×10^{7}
0.002 mol Gd ³⁺	3.97×10^{7}
0.004 mol Gd ³⁺	4.00×10^{7}
0.008 mol Gd ³⁺	2.90×10^{7}
0.016 mol Gd ³⁺	3.83×10^{7}

Table 5. Thermal conductivity values of pure $Ca_{10}(PO_4)_6(OH)_2$ and $Ca_{10-x}Gd_x(PO_4)_6(OH)_2$ (x = 0.001, 0.002, 0.04 and 0.016) at room temperature.

НАр	Thermal Conductivity (W/m.K)
Pure	0.035 ± 0.0020
0.001 mol Gd ³⁺	0.046 ± 0.0015
0.002 mol Gd ³⁺	0.047 ± 0.0015
0.004 mol Gd ³⁺	0.052 ± 0.0036
0.008 mol Gd ³⁺	0.045 ± 0.0015
0.016 mol Gd ³⁺	0.045 ± 0.0017

radius. Tin paste was utilized as electrode. Each measurement was repeated at least three times and the results obtained are given in Table 4. As can be seen in Table 4, electrical resistance decreases as the Gd³⁺ doping increases. This is thought to be due to the formation of Ca²⁺ vacancies as a result of the replacement of the divalent Ca²⁺ cations by trivalent Gd³⁺ cations in the synthesized material [30]. Based on the literature on the subject, it is stated that the total electrical conductivity is the sum of the electrical and ionic conductivities. Wang et al. [42] measured the electrical conductivity of $Gd_yCe_{1-y}O_{2-y/2-x}$ (y = 0.1, 0.2), as a function of temperature and oxygen partial pressure, with a complex impedance method. They reported that the total electrical conductivity increased with the amount of Ce^{3+} doped to GdO in the high temperatures. In our paper, the increasing rates of Gd⁺³ were doped to an inorganic compound such as HAp at room temperature. The total electrical conductivity increased due to the crystal defects that may occur due to non-stoichiometric doping. The experimental results overlap with their findings. Since similar researches on the electrical conductivity of Gd³⁺ doped HAp could not be found in the literature, the mentioned study was taken as a reference.

6. Thermal conductivity

In this study, thermal conductivity measurements of the pure and Gd³⁺ doped HAp were carried out with a portable heat conductometer (Decagon KD2 Pro Thermal Analyzer). Each measurement was repeated at least three times and the results obtained are given in Table 5. The measurements were done at room temperature of 22°C. As can be seen from Table 5, it is seen that as the amount of Gd³⁺ cation increases, the thermal conductivity increases and reached at maximum at 0.004 mol of Gd³⁺ addition. The increase in thermal conductivity of HAp with the contribution of



Figure 6. SEM images of pure (a) and 0.16% Gd^{3+} doped $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ (b).

 Gd^{3+} is a result of the replacement of Ca^{2+} by trivalent Gd^{3+} cations in the synthesized material. During the replacement of Ca^{2+} ions with Gd^{3+} cations in the synthesized material, Ca^{2+} cation vacancies may occur in order to ensure the charge balance through the thermal diffusion mechanism, thus phonons activities get easy.

7. SEM images

Surface morphologies of pure Gd doped hydroxyapatite were analyzed by SEM as seen from Figure 6. Accordingly, it is seen that the particle shapes are similar and exhibit a homogeneous distribution.

8. Conclusion

Pure and Gd^{3+} doped $Ca_{10}(PO_4)_6(OH)_2$ materials were prepared by a sol-gel synthesis method followed by heating of the precursor at 900°C in air. The synthesized materials were characterized using powder XRD, FTIR and SEM. Pure Ca₁₀(PO₄)₆(OH)₂ was not shown to have the photoluminescence property. However, as Gd³⁺ ions were doped to the host material, Ca₁₀(PO₄)₆(OH)₂:Gd³⁺ achieved a band emission corresponding to the transition ⁶D_{9/2} $\rightarrow {}^8S_{7/2}, \, {}^6I_{9/2} \rightarrow {}^8S_{7/2}, \, {}^6P_{3/2} \rightarrow {}^8S_{7/2} \text{ and } {}^6P_{7/2} \rightarrow {}^8S_{7/2}$ 2 transitions are observed with the peaks at 263 nm, 278 nm, 294 nm, 312 nm, respectively. Thus, the photoluminescence property of Gd³⁺ doped Ca₁₀ $(PO_4)_6(OH)_2$ materials was explained by doped Gd³ ⁺ ions. The emission band of $Ca_{10-x}Gd_{x}(PO_{4})_{6}(OH)_{2}$ was observed at 263, 278, 294, 312 nm) under excitation with 185 nm. The Stokes shift of HAp: Gd^{3+} was calculated to be 16.031 cm⁻¹. On the other hand, the electrical and thermal conductivity of HAp increased with the increase in Gd³⁺ concentration due to Ca²⁺ cation vacancies caused by Gd³ ⁺doping.

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Disclosure statement

No potential conflict of interest was reported by the authors.

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